

Stud size	Nut Heavy Hex	Nut Regular Hex	Recommended Tool-Tightening	Tightening Link Part #	Recommended Tool-Loosening	Loosening Link Part #	Average Make-UP torque-Nm f=0.10	EST Average Loosen torque Nm	EST MAX Loosen Torque Nm
1"	1-5/8"	1-1/2"	LP2	2LP 110	LP2	2LP 110	473	710	946
1-1/8"	1-13/16"	1-11/16"	LP2	2LP 113	LP2	2LP 113	689	1033	1378
1-1/4"	2"	1-7/8"	LP2	2LP 200	LP2	2LP 200	961	1442	1923
1-3/8"	2-3/16"	2-1/16"	LP2	2LP 203	LP4	4LP 203	1299	1948	2598
1-1/2"	2-3/8"	2-1/4"	LP2	2LP 206	LP4	4LP 206	1699	2548	3398
1-5/8"	2-9/16"	2-7/16"	LP4	4LP 209	LP4	4LP 209	2180	3270	4360
1-3/4"	2-3/4"	2-5/8"	LP4	4LP 212	LP8	8LP 212	2744	4116	5488
1-7/8"	2-15/16"	2-13/16"	LP8	8LP 215	LP8	8LP 215	3399	5099	6798
2"	3-1/8"	3"	LP8	8LP 302	LP8	8LP 302	4118	6176	8235
2-1/8"	3-5/16"	3-3/16"	LP8	8LP 305	LP8	8LP 305	4966	7450	9933
2-1/4"	3-1/2"	3-3/8"	LP8	8LP 308	LP16	16LP 308	5922	8883	11844
2-3/8"	3-5/8"	3-9/16"	LP16	16LP 310	LP16	16LP 310	6996	10494	13992
2-1/2"	3-7/8"	3-3/4"	LP16	16LP 314	LP16	16LP 314	8192	12288	16384
2-3/4"	4-1/4"	4-1/8"	LP16	16LP 404	LP16	16LP 404	9930	14895	19860
3"	4-5/8"	4-1/2"	LP16	16LP 410	LP16	16LP 410	12959	19438	25918



www.TitanTi.com

9001 Jameel Road, Suite 180
Houston, TX. 77040 USA